### Important information

- Preliminary information
- General safety information

### SIMATIC

- SIMATIC S7 Training Case S7-1500
- SIMATIC S7 Safety Training Case S7-1500F
- SIMATIC S7 Safety Periphery Case S7-1500F
- SIMATIC S7 Training Case S7-1200
- SIMATIC S7 Training Module ET 200S PNIO
- Motion Control Module for S7-1200 TG
- SIMATIC S7 Training Case S7-300F
- PROFINET case S7-300
- PROFINET case TIA Portal
- SIMATIC PCS 7 Training Case Level 1 CPU410
- SIMATIC PCS 7 Training Case Level 2 CPU410
- SIMATIC PCS 7 Training I/O Box
- SIMATIC PCS 7 additional module

### SINAMICS

- Training Case SINAMICS G120 TIA with PM240-2
- Training Case SINAMICS S120
- Training Case Asynchronous Motor ASM
- Training Case SINAMICS Safety Integrated
- Training Case SINAMICS DCM

### SIMOTION

- Training Case SIMOTION D425-2 DP/PN
- Upgrade Module SIMOTION D425-2 DP/PN

### SINUMERIK

- Training Rack SINUMERIK 840D sl
- Training Case SINUMERIK 840D sl
- Training Case SINUMERIK 840D sl OP
## Purpose of the documentation

This product information/documentation gives you an overview of all important points with regard to training equipment. The accompanying documentation must be read before commissioning and operation.

## Purpose of the training equipment

The training equipment is a switchgear assembly which complies with EN 61439-1 in the maintenance and commissioning mode. It is aimed at electrically qualified personnel in the target groups:

- Planners
- Assemblers
- Start-up engineers
- Maintenance and service personnel
- Operators

## Operating the training equipment

The equipment may only be operated in contamination class 2 facilities. The degree of contamination is described in the IEC 61010 standard:

- Only non-conductive contamination.
- Temporary conductivity due to condensation must occasionally be expected.

Furthermore, the training equipment and/or exhibits may only be connected and operated by qualified or specially trained personnel. The devices are not to be used for unattended continuous operation.

### EMC / Radio Frequency Interference

**Caution**

This system is intended for use in the industrial sector. When operated in a residential area, it can cause radio frequency interferences. In this case, the operator may be required to take suitable measures.

## General safety information

### Qualified personnel

The product/system related to this documentation may only be handled by qualified personnel for the respective task in compliance with the associated documentation for the respective task, in particular, the safety and warning instructions contained in it.

Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding possible dangers when dealing with these products/systems. These are, for example: certified electricians and electrically trained personnel.

### Proper use

The system is a switchgear assembly which complies with EN 61439-1 in the maintenance and commissioning mode. In order to ensure maximum safety, the intended use of the product is indispensable.

The system has an IP20 degree of protection value and may only be operated in dry rooms with contamination class 2 and under supervision of a certified electrician. This device is intended for use in the field of training. It can cause radio frequency interferences. In this case, the operator may be required to take suitable measures.

### Auxiliary materials and components used

The auxiliary materials and components used are listed in a parts list and are appended to the documentation.

## Product modifications

No modifications may be made to the product. Any modifications to the product would cancel the CE-conformity as well as the warranty.

### Electrical voltages

#### Operation using low voltage

**PELV or SELV; ≤ AC 50 V; ≤ DC 120 V**

When operating using low voltage, the generally known safety measures for dealing with electrical equipment must be observed.

#### Operation using 230/400 V

Qualified personnel must ensure that the device is only operated using a connection point with a series-connected residual current device (RCD Type B or B+; Rated current I∆n ≤ 30 mA) or using an isolating transformer.

**Universal current-sensitive, residual current device (RCD) Type B or B+**

When using a frequency inverter (single and multi-phase) in the overall system, these are to be operated after a universal current-sensitive, residual current device (RCD) of the Type B or B+.

Equipment with frequency inverters can generate high frequency AC fault currents or smooth DC fault currents which are not detected by Type A or AC and therefore do not initiate a trigger. Furthermore, these smooth DC fault currents lead to the pre-magnetization of the residual current device thus making it ineffective.

The connection must be made directly after the power connection point - for example, in the main distribution board. None of the protective devices (RCD Type A or AC) can be series-connected!
When configuring and installing electrical installations, electrical loads that can generate smooth DC residual currents in the event of a fault must be assigned a separate electrical circuit with a universal current-sensitive residual current protective device (type B) (see configuration example).

**Frequency converter with filter**

When using a frequency converter with (integrated or external) filter, the ELCB - earth leakage circuit-breaker (RCD) is triggered when it is directly connected to the power supply system.

For this reason, the device may only be operated with an isolating transformer (separator transformer).

In this case, the device must **not be connected to a shielded Ethernet-/ Profibus-/ USB-cable** when the cable shield is connected to PE (e.g., via the computer or PG housing).

**Short-circuit withstandability**

The training equipment may only be operated on electric circuits whose rated short-time withstand current or rated short-circuit current does not exceed 10 kA and the maximum prospective short-circuit current does not exceed 17 kA.

This is generally ensured through a standards-compliant building installation with circuit-breakers.

**Danger to life due to electric shock when using unsuitable overcurrent protective devices**

Residual current devices (RCD) are not permitted as the sole protective measure against electric shock. Always install residual current devices in addition to suitable overcurrent protective devices (circuit-breakers).

**Danger to life due to contact with voltage-carrying parts when using damaged devices**

Improper handling of devices can lead to their damage. Hazardous voltages on the housing or on exposed components can be present with damaged devices.

- For transport, storage and operation, adhere to the limits specified in the technical data.
- Do not use any damaged devices

**Proof test**

Because this training equipment is a mobile device, the tests required according to BGV A3 (of the German statutory industrial accident insurance institution) must be performed. The assessment criteria to be used are defined in DIN VDE 0701-0702.

**Grid connection check**

Before commissioning the system, check the mains connection (earthing contact socket) and the (cold device) supply line.

**In this case, priority must be paid to a functioning protective conductor connection (PE)!**

The test may e.g. done by suitable socket testers! For the testing of the (cold device) supply line, an adapter from protective contact socket to IEC plug is necessary.

---

**WARNING!**

**Danger to life due to fire or electric shock when using unsuitable residual current devices**

The frequency inverter can cause a current in the protective conductor. This current can cause a fault tripping of the residual current devices (RCD). In case of failure (ground fault) the fault current can contain a DC component which prevents the desired triggering of the RCD/RCM with the result of a fire or electric shock.

Use an RCD of the Type B or B+.

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Training Cases
Important information

General safety information

Recycling and Disposal

Purchasing our product gives you the opportunity to return the instrument to collection points for waste electrical equipment at the end of its lifespan. Dispose of the device according to the respective regulations in your country.

The EU Directive 2012/19/EU (WEEE) regulates the return and recycling of waste electrical and electronics equipment. Manufacturers of electrical and electronics equipment are obliged to take back and recycle any electrical devices sold for no charge. Electrical devices must not be disposed of through the "normal" waste disposal channels. Electrical devices must be disposed of and recycled separately. All devices that fall under this directive must feature this logo.

Service, Repairs

Repairs

Repairs to the device may only be carried out by Siemens authorized qualified personnel. In case of a defect, please contact us in order to clarify the necessary measures.

Manufacturer

Siemens AG
Digital Factory Division
Factory Automation
Systems Engineering
Breslauer Str. 5
90766 Fürth
GERMANY

www.siemens.com/sidemo/systems
### SIMATIC S7 Training Case S7-1500

#### Application

The training case is used to realistically practice the programming, operating and commissioning of SIMATIC S7-1500 controllers within TIA Portal.

#### Design

The training case consists of:
- SIMATIC CPU 1513F-1 PN with PM1507, digital and analog I/Os
- ET 200SP with IM 155-6 PN, digital and analog I/Os
- TP700 Comfort Panel
- PROFINET connecting cable
- Simulator

#### Technical specifications

<table>
<thead>
<tr>
<th>Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529</th>
<th>IP20</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input voltage¹</td>
<td>1 230 V AC / 50 Hz</td>
</tr>
<tr>
<td>Approved ambient temperature</td>
<td>0 ... 60 °C</td>
</tr>
<tr>
<td>Dimensions in mm (W × H × D)</td>
<td>600 × 420 × 340</td>
</tr>
<tr>
<td>Weight</td>
<td>18 kg</td>
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</table>

¹ Please observe the connecting conditions of the local energy supplier.

#### Selection and ordering data

<table>
<thead>
<tr>
<th>Training Case S7-1500 with CPU 1513F, ET 200SP, TP700, complete with simulator</th>
<th>Article No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>6ZB2310-0CW00</td>
<td></td>
</tr>
</tbody>
</table>

### SIMATIC S7 Safety Training Case S7-1500F

#### Application

The training case is used to realistically practice the programming, operating and commissioning of failsafe SIMATIC S7-1500F controllers within Totally Integrated Automation.

#### Design

The training case consists of:
- SIMATIC CPU 1513F-1 PN
- ET 200SP with IM 155-6 PN with digital F-I/Os
- TP700 Comfort Panel
- PROFINET connecting cable
- F-Simulator

#### Technical specifications

<table>
<thead>
<tr>
<th>Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529</th>
<th>IP20</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input voltage¹</td>
<td>1 230 V AC / 50 Hz</td>
</tr>
<tr>
<td>Approved ambient temperature</td>
<td>5 ... 40 °C</td>
</tr>
<tr>
<td>Dimensions in mm (W × H × D)</td>
<td>700 × 640 × 330</td>
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<tr>
<td>Weight</td>
<td>30 kg</td>
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¹ Please observe the connecting conditions of the local energy supplier.

#### Selection and ordering data

<table>
<thead>
<tr>
<th>Safety Training Case S7-1500F with CPU 1515F, ET 200SP, TP700, complete with F-Simulator</th>
<th>Article No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>6ZB2310-0CV00</td>
<td></td>
</tr>
</tbody>
</table>
**SIMATIC S7 Safety Periphery Case S7-1500F**

**Application**

The training case is used to simulate realistically periphery to practice the programming, operating and commissioning of fail-safe SIMATIC S7-1500 controllers within Totally Integrated Automation.

**Design**

The training case consists of:
- ET 200SP with IM 155-6PN with digital and analog F-I/Os
- F-Simulator

A SIMATIC S7-1500F CPU is necessary, it is not included!

**Technical specifications**

<table>
<thead>
<tr>
<th>Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529</th>
<th>IP20</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input voltage(^1)</td>
<td>1 230 V AC / 50 Hz</td>
</tr>
<tr>
<td>Approved ambient temperature</td>
<td>5 ... 40 °C</td>
</tr>
<tr>
<td>Dimensions in mm (W x H x D)</td>
<td>400 x 700 x 330</td>
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<tr>
<td>Weight</td>
<td>25 kg</td>
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</table>

\(^1\) Please observe the connecting conditions of the local energy supplier.

**Selection and ordering data**

<table>
<thead>
<tr>
<th>SIMATIC S7 Safety Periphery Case with ET 200SP, complete with F-Simulator</th>
<th>Article No.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>6ZB2310-0CT00</td>
</tr>
</tbody>
</table>

**SIMATIC S7 Training Case S7-1200**

**Application**

The training case is used to realistically practice the programming, operating and commissioning of SIMATIC S7-1200 controllers.

**Design**

The training case comprises a SIMATIC S7-1200 automation system. The automation system is mounted in a carrying case for transportation purposes. It consists of:
- S7-1200 Power Supply
- CPU1214
- Analog output SB1234
- Analog input / output module SM 1234
- Digital input / output module SM 1223
- Switch CSM 1277
- Basic Panel KTP600
- Interface for conveyor belt model

**Technical specifications**

<table>
<thead>
<tr>
<th>Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529</th>
<th>IP20</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input voltage(^1)</td>
<td>1 230 V AC / 50 Hz</td>
</tr>
<tr>
<td>Approved ambient temperature</td>
<td>0 ... 60 °C</td>
</tr>
<tr>
<td>Dimensions in mm (W x H x D)</td>
<td>390 x 310 x 290</td>
</tr>
<tr>
<td>Weight</td>
<td>6 kg</td>
</tr>
</tbody>
</table>

\(^1\) Please observe the connecting conditions of the local energy supplier.

**Selection and ordering data**

<table>
<thead>
<tr>
<th>Training Case S7-700 with CPU 1214</th>
<th>Article No.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>6ZB2310-0CG00</td>
</tr>
</tbody>
</table>
SIMATIC S7 Training Module ET 200S PNIO

**Application**
The training case is used to realistically practice the programming, operating and commissioning of distributed I/Os. It serves as an extension of the SIMATIC S7-1200 training devices.

**Design**
The training module comprises a modular ET 200S and a 37-pin clamp-type terminal block for connecting a simulation model. It consists of:
- Interface module IM 151-3 PN
- Power module PM-E 24 V DC
- 2 Digital input modules 4 DI × 24 V DC
- 2 Digital input modules 4 DO × 24 V DC / 0.5 A
- Power module PM-E 24 V DC
- 1 Digital input modules 4/8 F-DI × 24 V DC
- 1 Digital input modules 4 F-DO × 24 V DC / 2 A
- DI/DA clamp-type terminal block, 37-pin

**Technical specifications**
- Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529: IP20
- Input voltage: 24 V DC
- Approved ambient temperature:
  - Storage and transportation: -20 ... +60 °C
  - Operation: 5 ... 40 °C
- Dimensions in mm (W × H × D): 280 × 200 × 355
- Weight: 4 kg

**Selection and ordering data**
- Article No.: 6ZB2310-0CJ00

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Motion Control Module for S7-1200 TG

**Application**
The training module is used to work with the Technology Functions (Motion Control Axis and PID Loop Control) of the SIMATIC S7-1200 in realistically practice exercises. It serves as an extension of the S7-1200 training devices.

**Design**
It consists of:
- SIMATIC CPU 1211C DC/DC/DC
- Stepper motor with 360° disc and pulse encoder
- Sensor for the neutral position
- RC element with printed circuit
- 230 V AC power supply

**Technical specifications**
- Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529: IP20
- Input voltage: 1 230 V AC / 50 Hz
- Approved ambient temperature: 0 ... 60 °C
- Dimensions in mm (W × H × D): 390 × 210 × 310
- Weight: 6 kg

**Selection and ordering data**
- Article No.: 6ZB2310-0CP00

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Training Cases
SIMATIC

SIMATIC S7 Training Case S7-300F

Application
The training case is used to realistically practice the programming, operating and commissioning of fault-tolerant S7-300 controllers.

Design
The training case comprises a SIMATIC S7-300F automation system, emergency cutoff buttons, contactors, door switches and signal displays. The automation system is mounted in a carrying case for transportation purposes. It consists of:
- Mounting rail SIMATIC S7
- Operational power supply PS 307
- Main module CPU 315F-2 PN/DP
- Bus slot
- Top assembly IM 151, PROFINET IO
- Power module, incl. terminal module
- F-DI modules, incl. terminal modules
- F-DO modules, incl. terminal module
- F power module
- DI module, incl. terminal module
- DO module, incl. terminal module
- Emergency cutoff switch
- Reset
- Contacts
- Mechanical systems

Technical specifications
- Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529: IP20
- Input voltage: 1230 V AC / 50 Hz
- Approved ambient temperature: 0 … 60 °C
- Dimensions in mm (W × H × D): 520 × 410 × 350
- Weight: approx. 15 kg

Selection and ordering data
- Training Case S7-300F with CPU 315F (96 KB): 6ZB2310-0CQ00

PROFINET case S7-300

Application
The training case is used to demonstrate and to practice PROFINET within Totally Integrated Automation.

Design
The training case consists of:
- SIMATIC CPU 315-2PN/DP
- ET 200S with IM 151-3PN with digital I/Os
- PROFINET connecting cable
- Simulator

Technical specifications
- Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529: IP20
- Input voltage: 1230 V AC / 50 Hz
- Approved ambient temperature: 0 … 60 °C
- Dimensions in mm (W × H × D): 250 × 350 × 300
- Weight: approx. 7 kg

Selection and ordering data
- PROFINET case S7-300: 6ZB2520-0AH00
PROFINET case TIA Portal

**Application**
The training case is used to demonstrate and to practice PROFINET within TIA Portal.

**Design**
The training case consists of:
- SIMATIC CPU 1510SP-1 PN with digital I/Os
- PN/PN Coupler
- SCALANCE X 208

**Technical specifications**
- Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529: IP20
- Input voltage: 1230 V AC / 50 Hz
- Approved ambient temperature: 0...60 °C
- Dimensions in mm (W × H × D): 250 × 350 × 250
- Weight: approx. 7 kg

**Selection and ordering data**
- Article No.: 6ZB2520-0AJ00

SIMATIC PCS 7 Training Case Level 1 CPU410

**Application**
The SIMATIC PCS 7 Training Case Level 1 is used to provide practical training in the configuration of a PCS 7 process control system using a real CPU 410-5H PLC.

The Training Case offers support for all PCS 7 standard courses, although it does not include a PCS 7 installation.

**Design**
It comprises the following main components:
- AS rack with CPU 410-5H (with System Expansion Card for 100 PO) and an Industrial Ethernet CP 443-1 for connection to a system bus
- ET 200M distributed I/O for PROFIBUS with 4 signal modules (DI/DO/AI/AO), with diagnostics capability and high-precision time stamping
- ET 200M distributed I/O for PROFINET with 2 signal modules (DI/DO)
- PCS 7 training I/O box for connection to distributed I/O via a connecting cable and 4 front end plugs

**Technical specifications**
- Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529: IP20
- Input voltage: 1230 V AC / 50 Hz
- Approved ambient temperature: 5...40 °C
- Dimensions in mm (W × H × D): 620 × 597 × 845
- Weight: approx. 50 kg

**Selection and ordering data**
- Article No.: 6ZB2320-0AM00

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### Application

The SIMATIC PCS 7 Training Case Level 2 is used to provide practical training in the configuration of a PCS 7 process control system using a real S7-400 PLC.

The Training Case offers support for all PCS 7 standard courses, although it does not include a PCS 7 installation.

### Design

It comprises the following main components:

- Industrial PC 647C as ES/OS with a CP1623 and a standard network card for connection to a terminal bus
- PC accessories including mouse, international keyboard and 24" monitor
- AS rack with CPU S7-414-3 DP/PN (PROFINET enabled) and an Industrial Ethernet CP 443-1 for connection to a system bus
- ET 200M distributed I/O for PROFIBUS with 4 signal modules (DI/DO/AI/AO), with diagnostics capability and high-precision time stamping
- ET 200M distributed I/O for PROFINET with 2 signal modules (DI/DO)
- PCS 7 signal box for connection to distributed I/O via a connecting cable and 4 front end plugs

### Technical specifications

<table>
<thead>
<tr>
<th>Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529</th>
<th>IP20</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input voltage¹)</td>
<td>1 230 V AC / 50 Hz</td>
</tr>
<tr>
<td>Approved ambient temperature</td>
<td>5 ... 40 °C</td>
</tr>
<tr>
<td>Dimensions in mm (W × H × D)</td>
<td>620 × 845 × 598</td>
</tr>
<tr>
<td>Weight</td>
<td>approx. 68 kg</td>
</tr>
</tbody>
</table>

¹) Please observe the connecting conditions of the local energy supplier.

### Selection and ordering data

- SIMATIC PCS 7 Case Level 2 incl. PCS 7 training I/O box: 6ZB2320-0AK00

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### Application

The SIMATIC PCS 7 Training Case Level 2 CPU410 is used to provide practical training in the configuration of a PCS 7 process control system using a real CPU 410-5H PLC.

The Training Case offers support for all PCS 7 standard courses, although it does not include a PCS 7 installation.

### Design

It comprises the following main components:

- Industrial PC 647D as ES/OS with a CP1623 and a standard network card for connection to a terminal bus
- PC accessories including mouse, international keyboard and 24" monitor
- AS rack with CPU 410-5H (with System Expansion Card for 100 PO) and an Industrial Ethernet CP 443-1 for connection to a system bus
- ET 200M distributed I/O for PROFIBUS with 4 signal modules (DI/DO/AI/AO), with diagnostics capability and high-precision time stamping
- ET 200M distributed I/O for PROFINET with 2 signal modules (DI/DO)
- PCS 7 signal box for connection to distributed I/O via a connecting cable and 4 front end plugs

### Technical specifications

<table>
<thead>
<tr>
<th>Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529</th>
<th>IP20</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input voltage¹)</td>
<td>1 230 V AC / 50 Hz</td>
</tr>
<tr>
<td>Approved ambient temperature</td>
<td>5 ... 40 °C</td>
</tr>
<tr>
<td>Dimensions in mm (W × H × D)</td>
<td>620 × 845 × 598</td>
</tr>
<tr>
<td>Weight</td>
<td>approx. 68 kg</td>
</tr>
</tbody>
</table>

¹) Please observe the connecting conditions of the local energy supplier.

### Selection and ordering data

- SIMATIC PCS 7 Training Case Level 2 CPU410 incl. PCS 7 training I/O box: 6ZB2320-0AN00
The SIMATIC PCS 7 Training I/O Box is used for practical training to learn how to access a SIMATIC PCS 7 process control system’s sensors and actuators connected via a distributed I/O. The Training I/O Box can be used to extend existing training devices. The Training I/O Box is connected to the front of the signal modules using a cable with 4 front-end plugs. The cable can be adapted to the existing signal modules according to customer requirements.

### Design

The SIMATIC PCS 7 Training I/O Box comprises:

- 4 buttons, 4 knob switches, 1 emergency stop switch
- 1 relay for simulation of response of an open/close valve with feedback and LED display of the feedback
- 4 lamps
- 2 voltmeters with LCDs and 2 potentiometers for manual setting of a voltage between 0 and 10 V DC
- 2 switches for selecting the voltage to be measured (from signal module or potentiometer)
- 1 switch for simulating an open-circuit on a DI channel
- 1 switch for simulating a short-circuit to ground on a AO channel
- 1 switch for simulating a power failure for a DI module

### Requirements

An ET 200M distributed I/O with the following components is a minimum requirement for successful deployment:

- DI module DI 16 × DC 24 V (6ES7321-7BH01-0AB0) or at least 16 input channels, with diagnostic capability
- DO module DO 16 × DC 24 V/0.5 A (6ES7322-8BH10-0AB0) or at least 8 output channels, with diagnostic capability
- AI module AI 8 ×12 Bit (6ES7331-7KF02-0AB0) with at least 4 input channels, with diagnostic capability
- AO module AO 4 ×12 Bit (6ES7332-5HD01-0AB0) with at least 4 output channels, with diagnostic capability

### Technical specifications

#### Selection and ordering data

<table>
<thead>
<tr>
<th>Degree of protection according to DIN VDE 0470 Part 1/EN 60529/ IEC 529</th>
<th>IP20</th>
</tr>
</thead>
<tbody>
<tr>
<td>Permitted ambient temperature</td>
<td>5 … 40 °C</td>
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<tr>
<td>Dimensions in mm (W × H × D)</td>
<td>280 × 130 × 190</td>
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<td>Weight</td>
<td>4 kg</td>
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</table>

### Selection and ordering data

<table>
<thead>
<tr>
<th>SIMATIC PCS 7 Training I/O Box (including connecting cable)</th>
<th>6ZB2320-0AJ00</th>
</tr>
</thead>
<tbody>
<tr>
<td>Customized connecting cables</td>
<td>On request</td>
</tr>
</tbody>
</table>
Training Cases
SINAMICS

Training Case SINAMICS G120 TIA with PM240-2

Application
This training case is used for training of the SINAMICS G120 (The picture shows the training case SINAMICS G120 TIA with upgrade set servo). The upgrade set servo can be integrated in the existing case SINAMICS G120 TIA.

Design
Compact training case SINAMICS G120 TIA with PM240-2
- Power Module PM240-2 1 AC 230 V
- Control Unit CU240E-2 PN F
- Induction motor 1LA7 with encoder and brake
- Switches and LEDs for control via terminal strip
- SIMATIC S7 CPU 1211C
- The Control Unit is connected via a Sub-D connector to the case. Therefor easy interchange to other CUs with adapter cable.

Upgrade set servo
Upgrade with servo motor 1FK7 is possible. Mating plug is already in the case. The upgrade set includes:
- Adapter cable for Control Unit CU305 to Sub-D
- Servo motor SIMOTICS S 1FK7
- Motor and encoder cable
- Mounting and cover
- Screws and mounting parts

Technical specifications
- Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529
- Input voltage 1) 1 230 V AC / 50 Hz
- Approved ambient temperature 0 … 60 °C
- Dimensions in mm (W × H × D) 390 × 310 × 290
- Weight approx. 12 kg

Selection and ordering data
- Article No. 6ZB2480-0CS00
- Article No. 6ZB2480-0CR00

Training Case SINAMICS S120

Application
The training case is used for training and acquisition of the SINAMICS S120 drive system. It is also suitable for use in laboratory testing and as a drive for the SIMOTION Motion Control system. With the SIMOTION D425-2 DP/PN upgrade kit the SINAMICS S120 training case becomes a SIMOTION D training unit.

Design
- Carrying case optimized for volume and weight
- Completely assembled and connection-ready, with wheels for transport
- Power source voltage either 1 230 V AC or, with a transformer, 1 115 V AC (USA)
- Feed of power back into power grid not possible
- The drive system consists of:
  - CU320-2 control unit and TB30 terminal board
  - Smart Line module 5 kW, double motor module 3 A
  - 1 synchronous motor 1FK7022-5AK71-1DG3 with incremental transmitter sin/cos 1Vpp 2048 S/R and DRIVE-CliQ interface
  - 1 synchronous motor 1FK7022-5AK71-1LG3 with absolute value transmitter 2048 S/R and DRIVE-CliQ interface; absolute value transmitter EnDat 512 S/R
  - Referencing discs for situation monitoring
- Operating box for setpoint/actual value coupling by means of clamps
- Connection-ready for an external motor, for example an asynchronous motor

The training case is delivered ready for presenting, with a demo project on a CompactFlash card and with documentation.

Technical specifications
- Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529
- Input voltage 1) 1 230 V AC / 50 Hz
- Approved ambient temperature 0 … 60 °C
- Dimensions in mm (W × H × D) 320 × 650 × 330
- Weight approx. 30 kg

Selection and ordering data
- Article No. 6ZB2480-0CM00
- Article No. 6ZB2480-0CN00
- Article No. 6AG1064-1AA01-0AA0

SINAMICS G120 TIA
Training Case with PM240-2
Upgrade set servo

Selection and ordering data
- Article No. 6ZB2480-0CS00
- Article No. 6ZB2480-0CR00

Operating box SINAMICS
(when ordered separately)

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Application

The training case serves as a supplement to the SIMATICS 120 training case for applications and asynchronous motors. Together, both training cases are used for training and acquisition of the SINAMICS S120 Vector Control drive system and, in conjunction with the AOP30, for simulating SIMATICS cabinet devices. They are also suitable for use in laboratory testing.

Design

- Normed asynchronous motor 1LA7060-2AA10-Z with KTY temperature sensor and HTL incremental transmitter
- Cabinet mounted SMC30 sensor module for transmitter connection via DriveCLiQ
- DC 24 V connector cable for SMC30
- External momentum can be regulated by mechanical brake

Technical specifications

Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529
Input voltage\(^1\)
Dimensions in mm (W × H × D)
Weight
24 V DC
377 × 210 × 277
approx. 12 kg

\(^1\) The 24-supply can be supplied e.g. by the training kit SINAMICS S120, that has suitable sockets integrated.

Selection and ordering data

<table>
<thead>
<tr>
<th>Article No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>6ZB2480-0CB00</td>
</tr>
</tbody>
</table>

The training case can be used for customer presentations and for passing on technical know-how regarding configuration, commissioning, and service. The operation with CPU or TM can be selected over switches. In general the training case is used in combination with the Training Case SIMAMICS S120, 2-axis system.

Design

- SIMATIC S7-300 CPU 315F-2 PN/DP
- 2 signal modules SM 326 with inputs and outputs
- Terminal module TM54F
- 1 emergency stop button, 2 switches, 1 LED display
- DRIVE-CLiQ cable
- Integrated 24 V power supply for the modules
- Storage and transport case

Technical specifications

Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529
Input voltage\(^1\)
Approved ambient temperature
Dimensions in mm (W × H × D)
Weight
1 230 V AC / 50 Hz
-20 … +60 °C
340 × 320 × 300
approx. 8 kg

\(^1\) Please observe the connecting conditions of the local energy supplier.

Selection and ordering data

<table>
<thead>
<tr>
<th>Article No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>6ZB2480-0CK00</td>
</tr>
</tbody>
</table>
Training Case SINAMICS DCM

**Application**

The training case can be used for customer presentations and for passing on technical know-how regarding configuration, commissioning, and service.

The case contains all components required for operation. Alternatively, an external motor can be connected. Motor cables and tachometer are connected by means of connectors.

If necessary, the integrated line filter can be deactivated using jumper plugs.

**Design**

- Control units: one Advanced CUD and one Standard CUD
- CBE20 Communication Board
- BOP20 Basic Operator Panel
- AOP30 Advanced Operator Panel
- TM15 and TM31 terminal modules
- Operator box, with connected terminal strips
- 30 A power unit, 4-quadrant operation
- Separately excited DC motor 3.9 A with analog tachometer and incremental encoder
- Gauges for armature voltage, armature current, speed and field current
- Line filter, line reactors, semiconductor fuses
- PROFIBUS cable
- Storage and transport case with transport rollers

**Technical specifications**

<table>
<thead>
<tr>
<th>Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529</th>
<th>IP20</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input voltage(^1)</td>
<td>3 400 V AC / 50 Hz</td>
</tr>
<tr>
<td>Approved ambient temperature</td>
<td>-20 … +60 °C</td>
</tr>
<tr>
<td>• Storage and transport</td>
<td>5 … 40 °C</td>
</tr>
<tr>
<td>• Operation</td>
<td>680 x 700 x 430</td>
</tr>
<tr>
<td>Dimensions in mm (W x H x D)</td>
<td>approx. 72 kg</td>
</tr>
<tr>
<td>Weight</td>
<td>6RX1800-0SM00</td>
</tr>
</tbody>
</table>

\(^1\) Please observe the connecting conditions of the local energy supplier.

**Selection and ordering data**

| Training Case SINAMICS DCM | 6RX1800-0SM00 |

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Training Cases
SIMOTION

Training Case SIMOTION D425-2 DP/PN

Application

For SIMOTION D applications, the SINAMICS S120 case is supplied with a D425-2 DP/PN control unit. The training case can be used for training with and acquisition of the SIMOTION D motion control system. It is also suitable for test applications in laboratories.

Design

- Case with optimized weight and size
- Completely assembled with transport rollers and ready to plug in
- Not regenerative
- Drive system comprising
  - SIMOTION D425-2 DP/PN control with TB30 Terminal Board
  - Smart Line Module 5 kW
  - Double Motor Module 3/3 D-type
  - 1 synchronous servo motor 1FK7022-5AK71-1AG3 with incremental encoder sin/cos 1 Vpp via SMC20
  - 1 synchronous servo motor 1FK7022-5AK71-1LG3 with absolute encoder 2048 and DRIVE-CLiQ interface
  - Reference disks for position monitoring
- Operator box for setpoint/actual value linkage via terminals
- Prepared connection option for an external motor, e.g. asynchronous motor

The training case is supplied ready for presentation, including demonstration project and license for technology package on CompactFlash Card and documentation. The SCOUT and SCOUT TIA engineering software is included in the scope of supply.

Technical specifications

- Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529: IP20
- Input voltage: 1.230 V AC / 50 Hz
- Dimensions in mm (W x H x D): 320 x 650 x 330
- Weight: approx. 34 kg

Selection and ordering data

- Training Case SIMOTION D425-2 DP/PN CompactFlash Card with demo project, MultiAxes package license for D425-2, SIMOTION SCOUT/SCOUT TIA with motor module D-type Article No.: 6ZB2470-0AL01

Upgrade Module SIMOTION D425-2 DP/PN

Application

The SIMOTION D425-2 DP/PN upgrade module makes possible problem-free upgrading of the SINAMICS S120 Training Case for purposes of training and acquisition with the SIMOTION D Motion Control system. It is also suitable for use in laboratory testing.

Design

The upgrade module consists of:

- SIMOTION D425-2 DP/PN control unit with Terminal Board TB30
- Construction angle
- CompactFlash card with MultiAxes package license D425-2
- The engineering software SCOUT and SCOUT TIA is included in the scope of supply.

Selection and ordering data

- Upgrade module SIMOTION D425-2 DP/PN for Training Case 6ZB2480-0CM00 or 6ZB2480-0CN00 (page 10/11) with CompactFlash Card and MultiAxes package license for D425-2 and SIMOTION SCOUT/SCOUT TIA Article No.: 6ZB2470-0AM00

Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529: IP20
- Input voltage: 1.230 V AC / 50 Hz
- about transformer 1.115 V AC (USA) (not included)
- Dimensions in mm (W x H x D): 320 x 650 x 330
- Weight: approx. 34 kg

1) Please observe the connecting conditions of the local energy supplier.

Selection and ordering data

- Training Case SIMOTION D425-2 DP/PN TK-SIM-D425-2 CompactFlash Card with demo project, MultiAxes package license for D425-2, SIMOTION SCOUT/SCOUT TIA with motor module D-type Article No.: 6ZB2470-0AL01

Selection and ordering data

- Upgrade module SIMOTION D425-2 DP/PN for Training Case 6ZB2480-0CM00 or 6ZB2480-0CN00 (page 10/11) with CompactFlash Card and MultiAxes package license for D425-2 and SIMOTION SCOUT/SCOUT TIA Article No.: 6ZB2470-0AM00
The SINUMERIK 840D solution line training rack is used for practical exercises on operator control, programming, commissioning, and service tasks.

**Design**

- Simulation field incl. SIMATIC ET 200S input, output and IM modules
- OP 012 with PCU 50.5
- MCP483 IE machine control panel
- SINUMERIK 840D sl (NCU 720.3B PN with CF-Card Export-Version SW 4.7) The user must order a testrack licence separately.
- NX10.3
- SINAMICS S120
  - ALM 16 KW
  - 1-axis module 3 A
  - 2-axis module 2 × 5 A
- 1 × synchronous motor 1FK7044-7AF71 with incremental encoder
- 1 × synchronous motor 1FK7060-5AF71 with absolute encoder
- 1 × standard asynchronous motor 1LA7070-4AB10 with HTL encoder
- Prepared for wiring for Safety Integrated functionality

The SINUMERIK 840D solution line training rack completely assembled with CE marking, the adaptation programs are installed.

**Technical specifications**

| Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/ IEC 529 | IP20 |
| Input voltage \(^1\) | 3 400 V AC / 50 Hz |
| Approved ambient temperature | -20 … +60 °C |
| Storage and transport | +5 … +40 °C |
| Operation | |
| Dimensions in mm (W × H × D) | 660 × 1 696 × 600 |
| Weight | approx. 150 kg |

\(^1\) Please observe the connecting conditions of the local energy supplier.

**Selection and ordering data**

| Training rack | Article No. |
| SINUMERIK 840D solution line | 6ZB2410-0BK00 |

This training case is used for practical training in the commissioning and servicing of the SINUMERIK 840D sl. The training case can also be used for demonstrations.

Training case SINUMERIK 840D sl OP is required as the operator panel.

**Design**

- Case with transport wheels
- SINUMERIK 840D sl (NCU 720.3B PN with CF-Card SW 4.7 basic version) The user must order a testrack licence separately.
- SINAMICS drive for 2 axes
- 2 × 1FK7022-5AK71 servo motors with DRIVE-CliQ interface
- 1 incremental and 1 absolute measuring system

The Training case SINUMERIK 840D sl is delivered complete with PLC program ready for demonstration. Training case SINUMERIK 840D sl OP is used as the operator panel.

**Technical specifications**

| Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/ IEC 529 | IP00 |
| Input voltage \(^1\) | 1 230 V AC / 50 Hz |
| Approved ambient temperature | -5 … +60 °C |
| Storage and transport | +5 … +40 °C |
| Operation | |
| Dimensions in mm (W × H × D) | 320 × 650 × 330 |
| Weight | approx. 30 kg |

\(^1\) Please observe the connecting conditions of the local energy supplier.

**Selection and ordering data**

| Training Case | Article No. |
| SINUMERIK 840D solution line | 6ZB2410-0BG01 |
Training Case SINUMERIK 840D sl OP

Application

This training case is used as the operator panel together with the SINUMERIK 840D sl training case for practical training in the commissioning and servicing of the SINUMERIK 840D sl. These two training cases can also be used for demonstrations.

Design

- Hart shell case
- Operator panel OP010C
- PCU50.5 with software SINUMERIK Operate 4.7
- Machine control panel MCP 483C IE

The SINUMERIK 840D sl OP training case can only be used together with the SINUMERIK 840D sl training case.

Technical specifications

<table>
<thead>
<tr>
<th>Protection class in accordance with DIN VDE 0470 Part 1/EN 60529/IEC 529</th>
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</tr>
<tr>
<td>Approved ambient temperature</td>
<td>-5 … +60 °C</td>
</tr>
<tr>
<td>- Storage and transport</td>
<td>+5 … +40 °C</td>
</tr>
<tr>
<td>- Operation</td>
<td></td>
</tr>
<tr>
<td>Dimensions in mm (W x H x D)</td>
<td>770 x 630 x 320</td>
</tr>
<tr>
<td>Weight</td>
<td>approx. 32 kg</td>
</tr>
</tbody>
</table>

1) Please observe the connecting conditions of the local energy supplier.

Selection and ordering data

<table>
<thead>
<tr>
<th>Training Case SINUMERIK 840D sl OP</th>
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