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Product Announcement

6RM80 SINAMICS DCM Cabinets

Product phase-out announcement
April 2017

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As a customer and partner, we would like to inform you about our plans for the next couple of years so that you, as a user of 6RM80 SINAMICS DCM Cabinets, will have sufficient time to appropriately respond to requirements and inquiries for DCM Cabinets.

Effective November 1, 2016, Siemens declared that all SINAMICS DCM Cabinets were products to be phased out; a 4 year phase-out period follows this announcement.

Siemens Industry, Inc. will accept orders for SINAMICS DCM Cabinets up to September 22, 2017.

Effective October 1, 2017, SINAMICS DCM Cabinets will be canceled as products and will no longer be actively marketed.

Effective October 1, 2020, SINAMICS DCM Cabinets will be discontinued.

For more information, please contact:

Doug Frakes, product manager,
SINAMICS DCM, directly.

Contact information:

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Cabinets with the following MLFBs are affected by the discontinuation:

Rated armature supply voltage [V]						
	400	480	575	690	830	950
MLFB	6RM8013-6DV62-0AA0	6RM8013-6FV62-0AA0	6RM8025-6GS22-0AA0	6RM8086-6KS22-0AA0	6RM8088-6LS22-0AA0	6RM8096-4MS22-0AA0
	6RM8018-6DV62-0AA0	6RM8018-6FV62-0AA0	6RM8025-6GV62-0AA0	6RM8086-6KV62-0AA0	6RM8088-6LV62-0AA0	6RM8096-4MV62-0AA0
	6RM8025-6DS22-0AA0	6RM8025-6FS22-0AA0	6RM8031-6GS22-0AA0	6RM8090-6KS22-0AA0	6RM8093-4LS22-0AA0	
	6RM8025-6DV62-0AA0	6RM8025-6FV62-0AA0	6RM8031-6GV62-0AA0	6RM8090-6KV62-0AA0	6RM8093-4LV62-0AA0	
	6RM8028-6DS22-0AA0	6RM8028-6FS22-0AA0	6RM8075-6GS22-0AA0	6RM8093-4KS22-0AA0	6RM8095-4LS22-0AA0	
	6RM8028-6DV62-0AA0	6RM8028-6FV62-0AA0	6RM8075-6GV62-0AA0	6RM8093-4KV62-0AA0	6RM8095-4LV62-0AA0	
	6RM8031-6DS22-0AA0	6RM8031-6FS22-0AA0	6RM8081-6GS22-0AA0	6RM8095-4KS22-0AA0		
	6RM8031-6DV62-0AA0	6RM8031-6FV62-0AA0	6RM8081-6GV62-0AA0	6RM8095-4KV62-0AA0		
	6RM8075-6DS22-0AA0	6RM8075-6FS22-0AA0	6RM8085-6GS22-0AA0	6RM8097-4KS22-0AA0		
	6RM8075-6DV62-0AA0	6RM8075-6FV62-0AA0	6RM8085-6GV62-0AA0	6RM8097-4KV62-0AA0		
	6RM8078-6DS22-0AA0	6RM8078-6FS22-0AA0	6RM8087-6GS22-0AA0			
	6RM8078-6DV62-0AA0	6RM8078-6FV62-0AA0	6RM8087-6GV62-0AA0			
	6RM8081-6DS22-0AA0	6RM8082-6FS22-0AA0	6RM8090-6GS22-0AA0			
	6RM8081-6DV62-0AA0	6RM8082-6FV62-0AA0	6RM8090-6GV62-0AA0			
	6RM8085-6DS22-0AA0	6RM8085-6FS22-0AA0	6RM8093-4GS22-0AA0			
	6RM8085-6DV62-0AA0	6RM8085-6FV62-0AA0	6RM8093-4GV62-0AA0			
	6RM8087-6DS22-0AA0	6RM8087-6FS22-0AA0	6RM8095-4GS22-0AA0			
	6RM8087-6DV62-0AA0	6RM8087-6FV62-0AA0	6RM8095-4GV62-0AA0			
	6RM8091-6DS22-0AA0	6RM8091-6FS22-0AA0	6RM8096-4GS22-0AA0			
	6RM8091-6DV62-0AA0	6RM8091-6FV62-0AA0	6RM8096-4GV62-0AA0			
	6RM8093-4DS22-0AA0		6RM8097-4GS22-0AA0			
	6RM8093-4DV62-0AA0		6RM8097-4GV62-0AA0			
	6RM8095-4DS22-0AA0					
	6RM8095-4DV62-0AA0					

Rated armature supply voltage [V]						
	400	480	575	690	830	950
	6RM8098-4DS22-0AA0					
	6RM8098-4DV62-0AA0					
	6RM8081-6DV62-0AA0	6RM8082-6FV62-0AA0	6RM8090-6GV62-0AA0			
	6RM8085-6DS22-0AA0	6RM8085-6FS22-0AA0	6RM8093-4GS22-0AA0			
	6RM8085-6DV62-0AA0	6RM8085-6FV62-0AA0	6RM8093-4GV62-0AA0			
	6RM8087-6DS22-0AA0	6RM8087-6FS22-0AA0	6RM8095-4GS22-0AA0			
	6RM8087-6DV62-0AA0	6RM8087-6FV62-0AA0	6RM8095-4GV62-0AA0			
	6RM8091-6DS22-0AA0	6RM8091-6FS22-0AA0	6RM8096-4GS22-0AA0			
	6RM8091-6DV62-0AA0	6RM8091-6FV62-0AA0	6RM8096-4GV62-0AA0			
	6RM8093-4DS22-0AA0		6RM8097-4GS22-0AA0			
	6RM8093-4DV62-0AA0		6RM8097-4GV62-0AA0			
	6RM8095-4DS22-0AA0					
	6RM8095-4DV62-0AA0					
	6RM8098-4DS22-0AA0					
	6RM8098-4DV62-0AA0					

In addition, the thyristor stack cabinets with the following MLFBs are also involved:

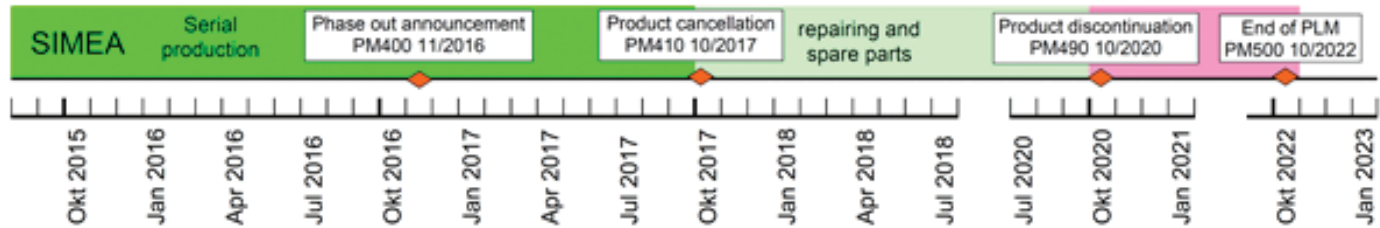
Rated armature supply voltage [V]					
	575	750	950	1180	1390
MLFB	6RM8062-7GV62-0AA0	6RM8064-7KV62-0AA0	6RM8059-7MV62-0AA0	6RM8059-7PV62-0AA0	6RM8060-7SV62-0AA0
	6RM8065-7GV62-0AA0	6RM8066-7KV62-0AA0	6RM8062-7MV62-0AA0	6RM8062-7PV62-0AA0	6RM8062-7SV62-0AA0
	6RM8068-7GV62-1AA0	6RM8070-7KV62-1AA0	6RM8065-7MV62-0AA0	6RM8065-7PV62-0AA0	6RM8065-7SV62-1AA0
			6RM8064-7MV62-1AA0	6RM8064-7PV62-1AA0	
			6RM8068-7MV62-1AA0	6RM8068-7PV62-1AA0	

Spare parts and repair:

During the phase-out period, you have unrestricted access to our spare parts service and service support, which have a comprehensive repair and service portfolio. These services are intended to secure the availability of drive systems installed in the field.

Overview of the dates:

SINAMICS DCM Cabinets



Core Components & Accessories

Independent of the 6RM80 SINAMICS DCM Cabinets phase-out, Siemens will continue to provide, further develop and support the following core components and accessories for our dc drive customers:

- SINAMICS DCM DC Converters
- SINAMICS DCM DC Control Modules
- SINAMICS DCM DC Packages
- Commutation reactors for the armature power unit
- Commutation reactors for the field power unit
- SICROWBAR AC overvoltage protection
- SICROWBAR DC overvoltage protection
- SINAMICS DCM Base Drives
 - Standard Range:
 - 15A - 1200A DC
 - 480V 3-phase AC Rated Armature Supply
 - Extended Range:
 - 1500A - 2800A DC
 - 575V, 690V, 830V & 950V 3-phase AC Rated Armature Supply
- SINAMICS DCM Base Drive Packages (Kits) for Converters in the Standard Range
- SINAMICS DCM CUD Kits

Solution Partners

If you require DCM Cabinets, which can no longer be implemented within the scope of the planned milestones, then we will announce strong Solution Partners who can accept and process your inquiries. Our partners set themselves apart as a result of their high competence in DC technology, and are already very successfully using devices and components from our existing DC portfolio.

Please inform your customers, partners and colleagues about the 6RM80 SINAMICS DCM Cabinets product phase-out announcement.

For more information, please contact Doug Frakes, product manager, SINAMICS DCM, directly.