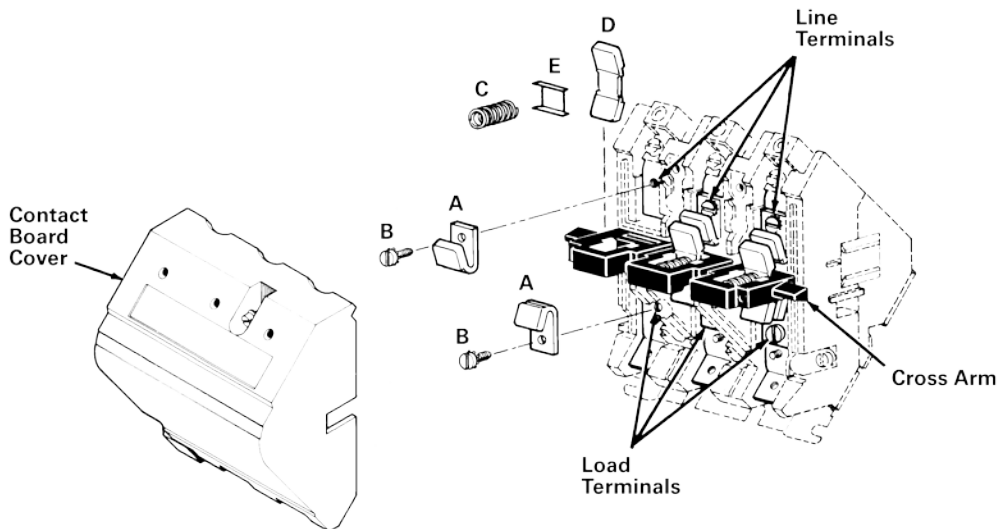


Instructions

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Contact Kit Innova Controllers
Model G & T Size 4,
Class 14, 22, 30, 40, & 43
Cat No 75JG14, Series B



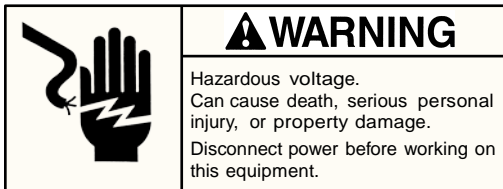
KIT DATA

Use with size 4 Innova series controllers.

Rating: The contact assumes the rating of the control on which the contact is mounted.

Contents of Kits, catalog number 75JG14.

- 2 **A** stationary contacts, one for the line terminal and one for the load terminal
- 2 **B** mounting screws
- 1 **C** spring
- 1 **D** movable contact
- 1 **E** spring seat



CONTACT REPLACEMENT

Use all parts furnished in the kit. When one power pole requires contact replacement, replacing the contacts on all power poles

of the controller is recommended to assure proper contact mating.

1. Remove the contact board cover from the controller.
2. Compress the movable contact spring in the cross arm and remove the spring. Remove the worn movable contact from the cross arm. Remove the spring seat from the cross arm. Discard the spring, contact and spring seat.
3. Remove the worn stationary contacts from the line and load terminals. Discard the contacts.
4. Secure the stationary contacts **A** to the line and load terminals with mounting screws **B**. Tighten each screw to 30 inch-pounds minimum torque.
5. Install the movable contact **D** in the cross arm. Install the spring seat **E** on the movable contact. Compress spring **C** and, while holding the movable contact toward the stationary contacts, insert the spring in the cross arm.
6. Manually operate the controller cross arm and check for proper spring seating and contact mating.
7. Secure the contact board cover to the controller.

(For Engineering Reference Only - Rev. D)